

## Carbotal WD 20

Carbotal WD 20 is Carboxymethyl Cellulose which is a cellulose derivative used for welding electrode industry as a binding agent to fix the metal powder to the welding wire

Molecular formula [C<sub>6</sub>H<sub>7</sub>O<sub>2</sub> (OH<sub>2</sub>) OCH2COONa]<sub>n</sub>

## **Specifications**

- F
Chemical baseCarboxymethyl Cellulose
Purity (on dry basis), min
Appearance: white to off white color
Solubility: soluble in water
Moisture content (packed), max.:10 %
Degree of substitution
Viscosity BF(soln.2%), cps8000 – 14,000
pH (soln.2 % deionized water), max6.5- 7.5
Advantages
1- Used as a slippery lubricant, film former, stabilizer and thickener

- 2- Improves extrusion
- 3- Binding agent maintains stable viscosity and resists microorganism growth while used in the flux mixture

## **Usage and Dosage:**

From 0.1 - 0.5 % calculated on dry bases

## **Packing and Storage:**

20 kg Kraft paper bag, or other packing as client request.

Store in a cool, dry, clean and ventilated area.

For more information our technical team ready for co operation

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